

Zurcon® Scraper DA22



Double-acting

Material:
Zurcon®



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■ Zurcon® Scraper DA22



■ Description

The scraper is a double-acting polyurethane wiper for closed groove installation. Significant improvements are achieved regarding the profile geometry and material used if compared with conventional elastomeric scrapers.

The scraper lip is designed in a particular way that it reliably scrapes off the dirt but leaves a residual oil film on the rod, which is required for correct operation. The radial squeeze is sufficient to remove particles, dust and water.

The scraping lip facing inwards is designed in a way that it assumes a sealing function even under low pressure. The static seal is achieved by a tight radial fit between the scraper body and the groove.

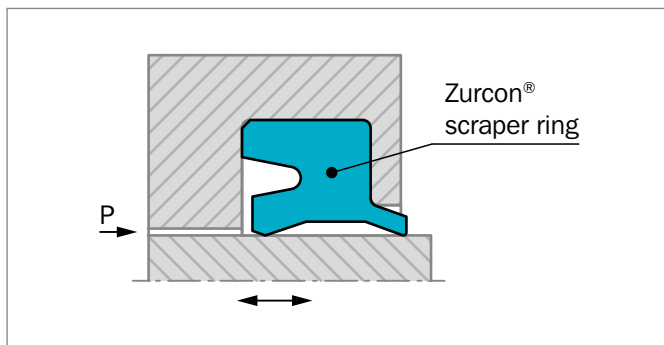


Figure 185: Scraper DA22

ADVANTAGES

- Good scraping effect
- Wear resistant, long service life
- Retaining residual oil film
- Standard elements for standardized installation grooves.

APPLICATION EXAMPLES

Due to the outstanding wiping capacities, DA22 scraper is recommended wherever there are dusty and humid conditions and especially for the following applications:

- ISO standard cylinders
- Hydraulic industrial cylinders
- Agriculture machinery

OPERATING CONDITIONS

Pressure	Atmospheric pressure
Scraper Side:	
Seal Side:	Pressures up to 2 MPa (20 bar) a relief bore must be provided with higher pressures
Speed:	Up to 1 m/s
Temperature:	-35 °C to +100 °C
Media:	Mineral oils and greases
Groove Type:	Split/Closed (depending on size)

IMPORTANT NOTE

The above data are maximum values and cannot be used at the same time, e.g. the maximum operating speed depends on material type, pressure, temperature and gap value. Temperature range also depends on media.

MATERIALS

Standard application:

Zurcon® Polyurethane: 92 Shore A

Material Code: Z201

Color: Turquoise



■ Installation Recommendation

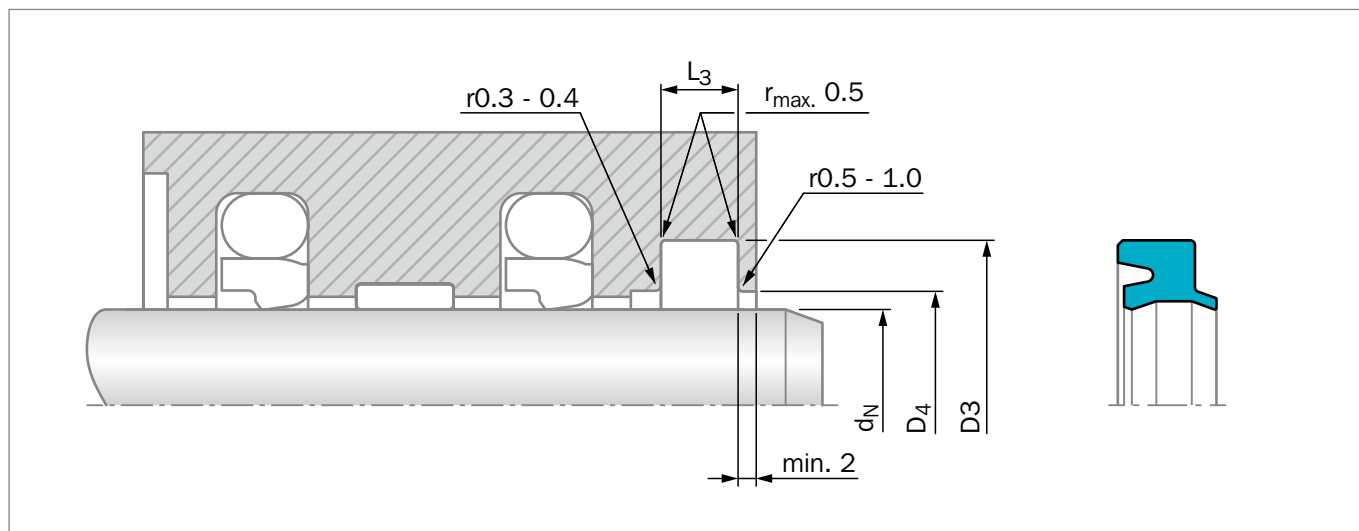


Figure 186: Installation Drawing

ORDERING EXAMPLE

Rod Diameter:	$d_N = 36 \text{ mm}$
Groove Diameter:	$D_3 = 44 \text{ mm}$
TSS Part No.:	WD2200360 from Table 171
Material Code:	Z201

TSS Article No.	WD22 0 0360 - Z201
TSS Series No.	WD22
Type (Standard)	0
Rod Diameter x 10	0360
Quality Index (Standard)	-
Material Code	Z201

Table 171: Installation Dimensions / TSS Part No.

Rod Diameter	Groove Diameter	Groove Width	Bore Diameter	TSS Part No.
d_N f8/h9	D_3 H9	L_3 +0.2	D_4 H11	
5.0	10.0	3.5	7.5	WD2200050
8.0	13.0	3.5	10.5	WD2200080
10.0	16.0	4.0	12.5	WD2200100
12.0	18.0	4.0	14.5	WD2200120
12.0	18.6	3.8	15.0	WD2210120
14.0	20.0	4.0	16.5	WD2200140
14.0	20.6	3.8	17.0	WD2210140
16.0	22.0	4.0	18.5	WD2200160
18.0	24.0	4.0	20.5	WD2200180
18.0	24.6	3.8	21.0	WD2210180



Rod Diameter	Groove Diameter	Groove Width	Bore Diameter	TSS Part No.
d_N f8/h9	D3 H9	L ₃ +0.2	D ₄ H11	
20.0	26.0	4.0	22.5	WD2200200
20.0	28.6	5.3	23.0	WD2210200
22.0	28.0	4.0	24.5	WD2200220
22.0	30.6	5.3	25.0	WD2210220
24.0	32.6	5.3	27.0	WD2210240
25.0	31.0	4.0	27.5	WD2200250
25.0	33.6	5.3	28.0	WD2210250
28.0	36.0	5.0	31.0	WD2200280
28.0	36.6	5.3	31.0	WD2210280
30.0	38.0	5.0	33.0	WD2200300
30.0	38.6	5.3	33.0	WD2210300
32.0	40.0	5.0	35.0	WD2200320
35.0	43.0	5.0	38.0	WD2200350
35.0	43.6	5.3	38.0	WD2210350
36.0	44.0	5.0	39.0	WD2200360
36.0	44.6	5.3	39.0	WD2210360
40.0	48.0	5.0	43.0	WD2200400
40.0	48.6	5.3	43.0	WD2210400
45.0	53.0	5.0	48.0	WD2200450
45.0	53.6	5.3	48.0	WD2210450
50.0	58.0	5.0	53.0	WD2200500
50.0	58.6	5.3	53.0	WD2210500
55.0	63.6	5.3	58.0	WD2210550
55.0	65.0	6.0	58.0	WD2200550
56.0	64.6	5.3	59.0	WD2210560
56.0	66.0	6.0	59.0	WD2200560
60.0	68.6	5.3	63.0	WD2210600
60.0	70.0	6.0	63.0	WD2200600
63.0	71.6	5.3	66.0	WD2210630
63.0	73.0	6.0	66.0	WD2200630
65.0	75.0	6.0	68.0	WD2200650
70.0	78.6	5.3	73.0	WD2210700
70.0	80.0	6.0	73.0	WD2200700
75.0	83.6	5.3	78.0	WD2210750
75.0	85.0	6.0	78.0	WD2200750
80.0	88.6	5.3	83.0	WD2210800
80.0	90.0	6.0	83.0	WD2200800
85.0	95.0	6.0	88.0	WD2200850
85.0	97.2	7.1	91.0	WD2210850
90.0	100.0	6.0	93.0	WD2200900
90.0	102.2	7.1	96.0	WD2210900
100.0	110.0	6.0	103.0	WD2201000



Rod Diameter	Groove Diameter	Groove Width	Bore Diameter	TSS Part No.
d_N f8/h9	D_3 H9	L_3 +0.2	D_4 H11	
100.0	112.2	7.1	106.0	WD2211000
110.0	122.2	7.1	116.6	WD2211100
110.0	125.0	8.5	114.0	WD2201100
120.0	135.0	8.5	124.0	WD2201200
125.0	140.0	8.5	129.0	WD2201250
140.0	155.0	8.5	144.0	WD2201400
150.0	165.0	8.5	154.0	WD2201500
160.0	175.0	8.5	164.0	WD2201600
180.0	195.0	8.5	184.0	WD2201800

The sizes in **bold** type comply with ISO 6195. Installation groove Type C.
Up to 18 mm diameter we recommend a split groove.
Other sizes on request.